

INSTALLATION INSTRUCTIONS

Bolting instructions for Class-A Hinged doors (Single and Double)

1. Check that the size of the steel is correctly measured and cut (see drawing for the doors).
2. Check that the steel bulkhead is straight and has the correct angles.
3. Check before installation that the angles of the frame are at 90 degrees to one another.
4. Bolt the frame into the bulkhead in each corner (using Ø10 mm bolts no more than 300 mm apart).
5. Control the middle dimension of the frame (must be the same as the top and bottom).
6. Bolt the middle of the frame.
7. Install the door and make sure it closes properly, then check that the gaps between the edges of the door and the frame are correct.
8. If all works satisfactorily, install the remaining bolts.
9. Make a final opening and closing test.

Hinges and locks should be oiled from time to time.