

# INSTALLATION INSTRUCTIONS

for B-15 Hinged doors (Single and Double)

1. Check that the size of the panel opening is correct (see drawing for the doors).
2. Check that the panel is straight and at right angles.
3. Check that the angles of the frame are at 90 degrees to one another.
4. Install the frame from one side and the counter-frame from the other side.
5. Press the panel between frame and the counter-frame with fixing clips on the hinge side.
6. Drill and install 4 pcs of Ø 5 mm screws on each side of the frame.
7. Fix the door itself, and then check the gaps and angles.
8. If the gaps and angles are correct, then repeat steps 5 to 6.
9. Make a final check by closing and opening the door.
10. Install any handles and other fittings onto the door.

**Hinges and locks should be oiled from time to time.**